

PART NO. 12050

Instruction Sheet

MUSTANG REAR ARM

This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

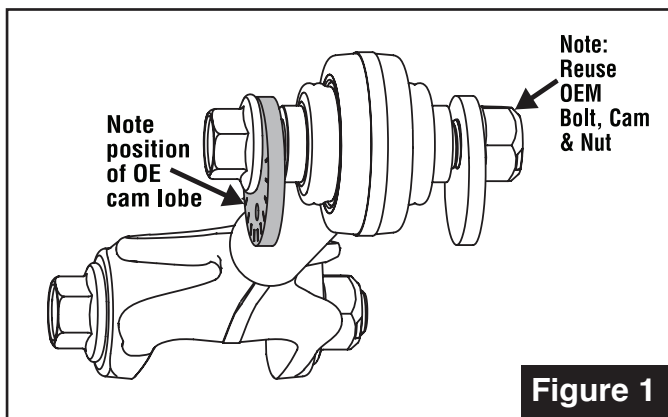
Plan Ahead - Read All Instructions BEFORE Installing Part

1. Raise rear of vehicle and support by frame so suspension hangs free and remove tire and wheel assembly.
2. Remove mounting fasteners and remove OE toe arm.
3. Install inboard end of SPC control arm to subframe. Loosely install OE cam-bolt, cam, and nut. The lobe of the OE cam-bolt should orient downwards, below bolt head (See **Figure 1**).
4. Install outboard end of control arm clevis to knuckle bushing and LOOSELY install supplied SPC mounting hardware.

NOTE: Tightening bushing fasteners with vehicle in raised position may cause premature bushing failure due to preloading the bushing.

5. Reinstall tire and wheel assembly and lower vehicle.
6. Jounce or roll vehicle to normal ride height and torque outboard SPC fasteners at knuckle to 143 lb-ft [194 Nm]
7. Set toe using OE cam bolt. Hold bolt head steady and torque nut to manufacturer's specification.
8. Complete alignment and road test vehicle.

Always check for proper clearance between suspension components and other components of vehicle.



Specialty Products Company®

4045 Specialty Place • Longmont, CO 80504 • (303) 772-2103 • Fax: (303) 772-1918
www.specprod.com • Email: info@specprod.com • Toll Free Technical Hot Line: 1-800-525-6505

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